



# Welina mai i Hawai'i Welcome to Hawai'i

Join Elizabeth Ries and Ben Leber from Twin Cities Live as we travel to the tropical Islands of Hawai'i!

Discover the beauty, culture and adventures waiting for you on the Hawaiian Islands. Hawaiii is renowned for its natural beauty, but the culture and heritage of the islands are equally enticing and waiting to be explored. Whether you're intrigued by tropical adventure, secluded luxury or cultural immersion, Hawaiii has something for everyone.

TCL will be featuring the Island of Hawai'i as the main highlight and inclusion of our tour program, but then choose from two additional options to design your perfect Hawaiian getaway with TCL. Choose one, two, or all three experiences.

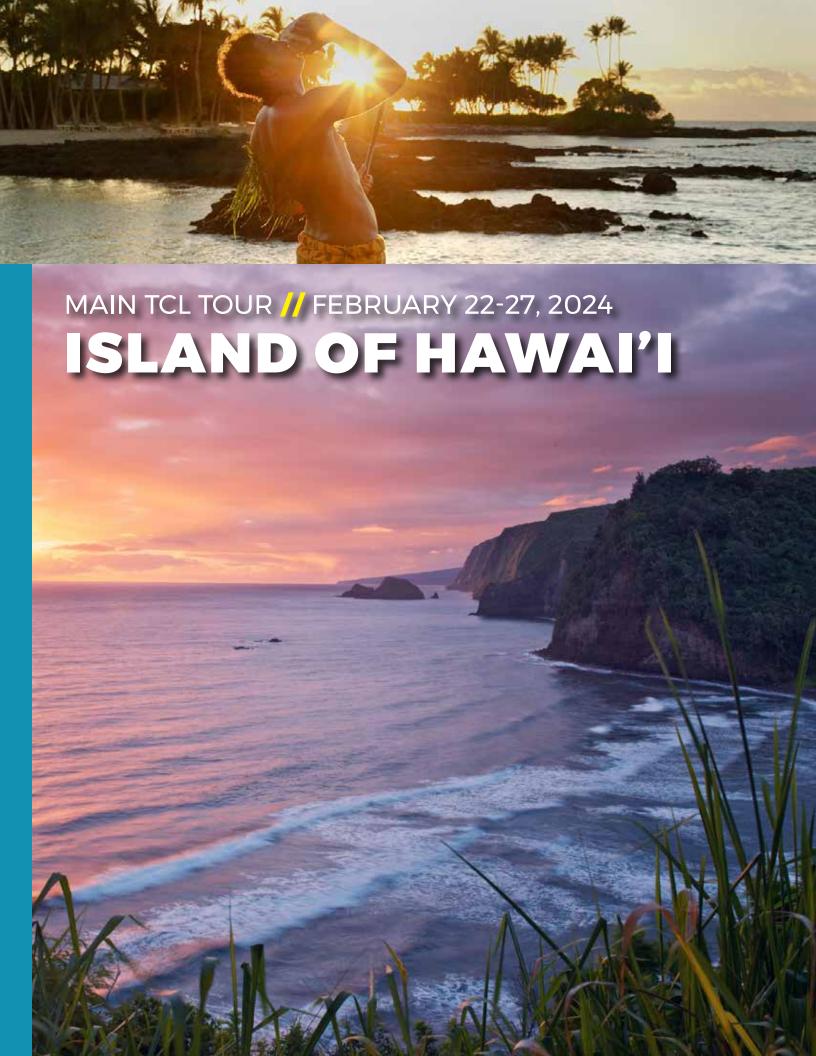
ISLAND OF HAWAI'I The island of Hawai'i is the youngest and largest island in the Hawaiian chain. Nearly twice as big as all of the other Hawaiian Islands combined (hence, its nickname, "Big Island"), its sheer size is awe-inspiring. You can travel through all but four of the world's different climate zones here, ranging from Wet Tropical to Polar Tundra, a result of the shielding effect and elevations of the massive volcanoes Maunakea and Maunaloa. From the many geological features at Hawai'i Volcanoes National Park to the snow-capped heights of Maunakea; from the lush valleys of the Hilo and Hāmākua Coasts to the jet-black sands of Punalu'u Beach, the island of Hawai'i is an unrivaled expression of the power of nature. However you decide to experience the island, it is sure to leave you humbled!

**O'AHU** Sometimes called "The Gathering Place," O'ahu certainly lives up to its name. The third largest Hawaiian Island is home to the majority of Hawaii's diverse population, a fusion of East and West cultures rooted in the values and traditions of the Native Hawaiian people. It's this fundamental contrast between the ancient and the modern that makes discovering O'ahu — from bustling city life to laidback surf towns — so enjoyable.

MAUI Known also as "The Valley Isle," Maui is the second largest Hawaiian Island. The island is beloved for its world-famous beaches, the sacred 'lao Valley, views of migrating humpback whales (during winter months), farm-to-table cuisine, and the magnificent sunrise and sunset from Haleakalā.

With both of our TCL hosts traveling on this adventure, you don't want to miss out on all of the fun!







# **TOUR INCLUSIONS**

#### **ISLAND OF HAWAI'I**

- Lei greeting upon arrival
- Roundtrip group transfers between the Kona Airport and your hotel
- Five nights accommodations in Garden View rooms at the Fairmont Orchid Resort (upgrade to ocean view rooms available for an additional cost)
- Full breakfast daily
- Private TCL welcome group dinner at the resort
- Choice of one of the following:
  - Private Big Island History, Farm and Tasting Tour including lunch (less active)
  - Private Kona Coffee, Cloudforest Hike and Brewery Tour including lunch (more active)
- Kahua Ranch and Paniolo Excursion followed by a sunset barbeque
- Private TCL Luau including music, dancing and traditional food
- Special TCL activities and gatherings at the resort
- Daily shuttle service to various locations within the Mauna Lani Resort area
- Special TCL group inclusions at the Fairmont Orchid
  - Wellness classes
  - Two souvenir reusable water bottles
  - Use of snorkel equipment for one hour per day
  - Stargazing sessions with a personal guided tour of the constellations
  - Storytelling sessions sharing the legends and lore unique to the Island of Hawai'i
  - Hula lessons
  - Petroglyph hikes
  - Turtle talk sessions
  - Ti leaf lei making workshop
  - Ukulele lessons
  - Introduction to Hawaiian Outrigger Canoe Paddling
  - Coconut palm frond weaving
  - Botanical Bees and Chef's Garden Tour
- **Optional TCL Private Group Experiences** will be offered at the resort on two different days (additional cost)
  - Details will be provided approximately six months prior to the trip



# **ACCOMMODATIONS**

#### **FAIRMONT ORCHID RESORT**

Inspired by culture, well-being and genuine aloha, Fairmont Orchid is a luxury Hawai'i Island resort and spa beautifully located on the majestic Kohala Coast.

Journey into the heart of Hawai'i Island at Fairmont Orchid, a luxury oasis where the aloha spirit comes alive. Nestled along 32 oceanfront acres on the Big Island's black-lava Kohala Coast, explore the underwater wonders of marine life in their private bay, lounge under palm trees by the pool and stroll through their lush gardens filled with tropical blooms and waterfalls.

Resort amenities feature an award-winning Spa Without Walls, a 10,000 square foot oceanfront pool, Hui Holokai Beach Club offering ocean and cultural activities, six restaurants, world-class golf, fitness center and a 10-court tennis pavilion.

# CHOICE OF KONA TOUR

# KONA HISTORICAL, COFFEE + BREWERY TOUR

**INCLUDING LUNCH** (less active option)

The day begins with a historic tour to Pu'uhonua O Honaunau National Historical Park — an ancient Hawaiian village of refuge, where guests will learn about the rich cultural history of South Kona. Next, guests experience the more sumptuous side of Kona with a caffeinated boost as they tour a Kona Coffee farm and learn why Hawai'i Island produces some of what is considered the best coffee in the world. Guests will be guided around the farm's visitor center where they will taste delicious Kona Coffee and bites of chocolate before getting their own fresh cup of java. After being perked up from their caffeinated experience, it's off to Kona Brewing Company where guests will be served a delicious casual lunch and taste flights of various brews.

# KONA COFFEE, CLOUDFOREST HIKE + BREWERY TOUR INCLUDING LUNCH (more active option)

Enjoy the best of Kona on this luxury half-day tour. Walk the grounds of ancient fishponds while learning about Hawaiian history and culture. Then, journey to the mountains and walk the misty trails of the Kona cloud forest—a rare opportunity to see exotic trees, plants, flowers, and birds. Next, you'll sample delicious Kona Coffee, and learn how it's grown, dried and roasted at a local coffee farm. Enjoy a deli-style lunch before winding down the mountain to taste locally brewed beers and seltzers.

# TOUR HIGHLIGHTS

#### KAHUA RANCH AND PANIOLO EXCURSION FOLLOWED BY A SUNSET BARBEQUE

Nestled on the western slope of the Kohala Mountains, Kahua Ranch sits at 3,000 feet above sea level, providing breathtaking panoramic views of the Pacific Ocean and Hawai'i Island. This 8,500-acre private working ranch is home to many cattle, sheep, and horses and they take great pride in caring for the aina (land) and providing high quality, natural products to many residents and restaurants throughout Hawai'i.

The long history of the Hawaiian Cowboy, or "Paniolo," dates back before the time of America's Wild West era. In 1793 King Kamehameha was gifted sheep, longhorn, and one bull by George Vancouver, an esteemed officer with the British Navy. The king brought them to the Big Island and placed a kapu (forbidden rule) on the cattle. That customary restriction banned hunting of the cattle for a decade allowing them to flourish. In 1832, King Kamehameha III sent one of his chiefs to California to enlist several vaqueros (Mexican Cowboys) who could aid in corralling the many wild cows and teach the Hawaiians horse handling skills.

A whole new genre of culture in Hawai'i emerged and these Hawaiian Cowboys were deemed 'Paniolo' by their Spanish speaking counterparts. The culture was vibrant and colorful and there was pageantry with beautiful floral leis and greenery in local parades with each Island having a distinct look. There was also music that came forth from this culture with the slack key guitar sounds which now have become synonymous with the Paniolo.

Ranchers will provide a welcome talk story on the history of Kahua Ranch. Afterwards, ranch activities begin, including a roping demonstration, horseshoes, and the opportunity to brand a souvenir shingle. As activities come to a close, take in the setting sun while enjoying the sound of live country music. After dinner, enjoy line dancing to the live country band, and Smore's around the campfire.

#### PRIVATE TCL HAWAI'I LOA LUAU

Enjoy the elegance and beauty of the Kohala Coast and the ambiance of the land area known as Kalāhuipua'a. Steeped in tradition and history, Kalāhuipua'a is known as a gathering place for Ali'i (royalty) and special visitors. An evening at the Hawai'iloa Luau is full of this same tradition of Hawaiian culture and hospitality.

Experience an evening of special memories... the finest cuisine prepared by an award winning culinary team.... an internationally renowned cast sharing the stories of Hawai'i through live music and dance.

Storytelling begins as beautiful hula dancers and talented musicians share the tales of Polynesia's brave and courageous voyagers - as they traveled to Hawai'i and established this land. Their family from Tahiti shares the stories of their journey to Hawai'i, with the lively beat of the toere drum. Hear the story of their home, with traditional hula. The influence of other cultures can be seen in the evolution of costumes and hula motions as they share the unique and incredible history of this Island of Hawai'i.

Included is a spectacular buffet and beverages offering the freshest and finest ingredients found in the islands.

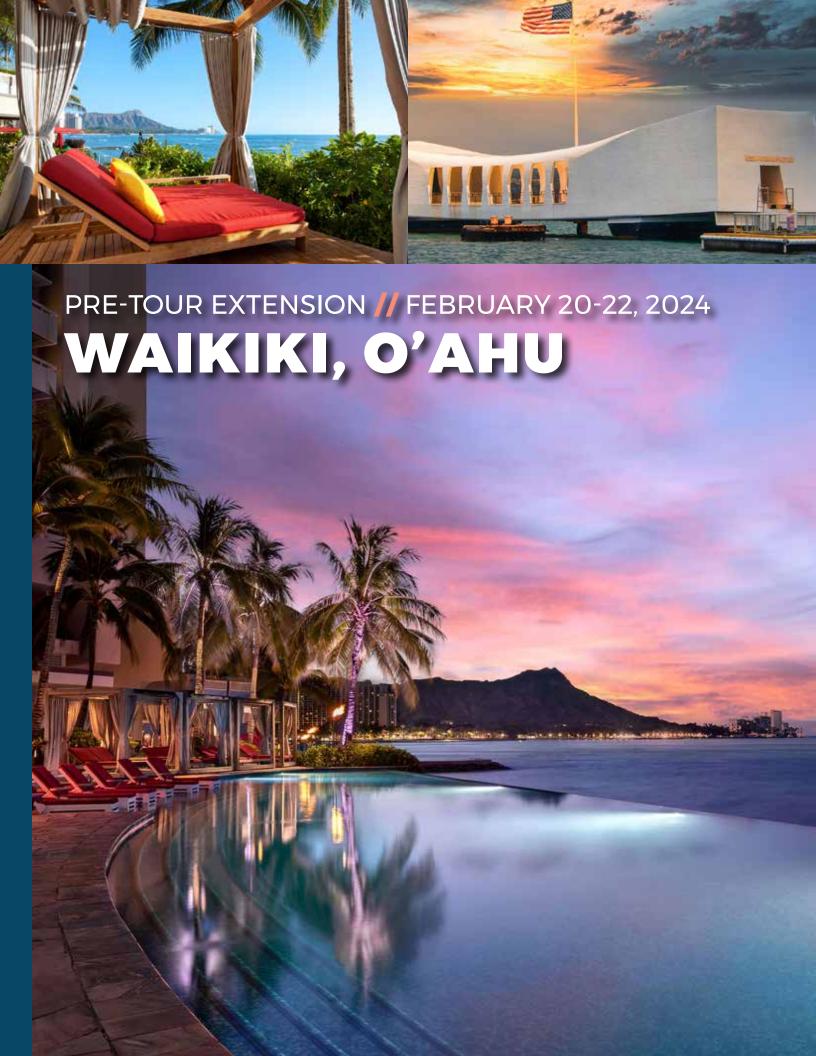
## **PRICING**

## ISLAND OF HAWAI'I PACKAGE // GARDEN VIEW ROOM

\$3,995 per person, based on double occupancy (\$4,135 for non-cash/check payments\*) \$5,590 per person, based on single occupancy (\$5,785 for non-cash/check payments\*)

## ISLAND OF HAWAI'I PACKAGE // UPGRADE TO OCEAN VIEW ROOM

\$4,450 per person, based on double occupancy (\$4,590 for non-cash/check payments\*) \$6,425 per person, based on single occupancy (\$6,650 for non-cash/check payments\*)



## **TOUR INCLUSIONS**

#### WAIKIKI, O'AHU

- · Lei greeting upon arrival
- Roundtrip group transfers between the Honolulu Airport and your hotel
- Two nights accommodation in Run-of-Ocean rooms at the Sheraton Waikiki Resort
- Full breakfast daily
- Private Historical Honolulu and Pearl Harbor tour
- Private group dinner poolside at the Sheraton Waikiki

- Special TCL group inclusions at the Sheraton Waikiki
  - Complimentary rental of a GoPro Camera one per room, per stay
  - · Ukulele lessons
  - · Ribbon lei making workshop
  - · Huka Kepe'e bracelet making workshop
  - Hula lessons
  - · Daily yoga
  - · Water Zumba workout
  - Introduction to Stand-up Paddle boarding (land demonstration)

## **ACCOMMODATIONS**

#### **SHERATON WAIKIKI**

Immerse yourself in the sunshine on Hawaii's awe-inspiring beaches at Sheraton Waikiki. This exceptional oceanfront resort features a prime location on the shores of Waikiki Beach just moments away from the area's top attractions, upscale shopping, family activities and exotic natural destinations, including the famed Diamond Head crater. After a long day of exploring Hawaii's amenities, relax in their beautifully-designed outdoor pools, work out in their modern fitness center, or dine in one of their unique restaurants with globally-inspired cuisine. In the evening, retreat to spacious beachfront accommodations with the pure white Sheraton Signature Sleep Experience, a fresh-air lanai and spectacular views. Welcome to an unforgettable island hotel at Sheraton Waikiki.

## TOUR HIGHLIGHT

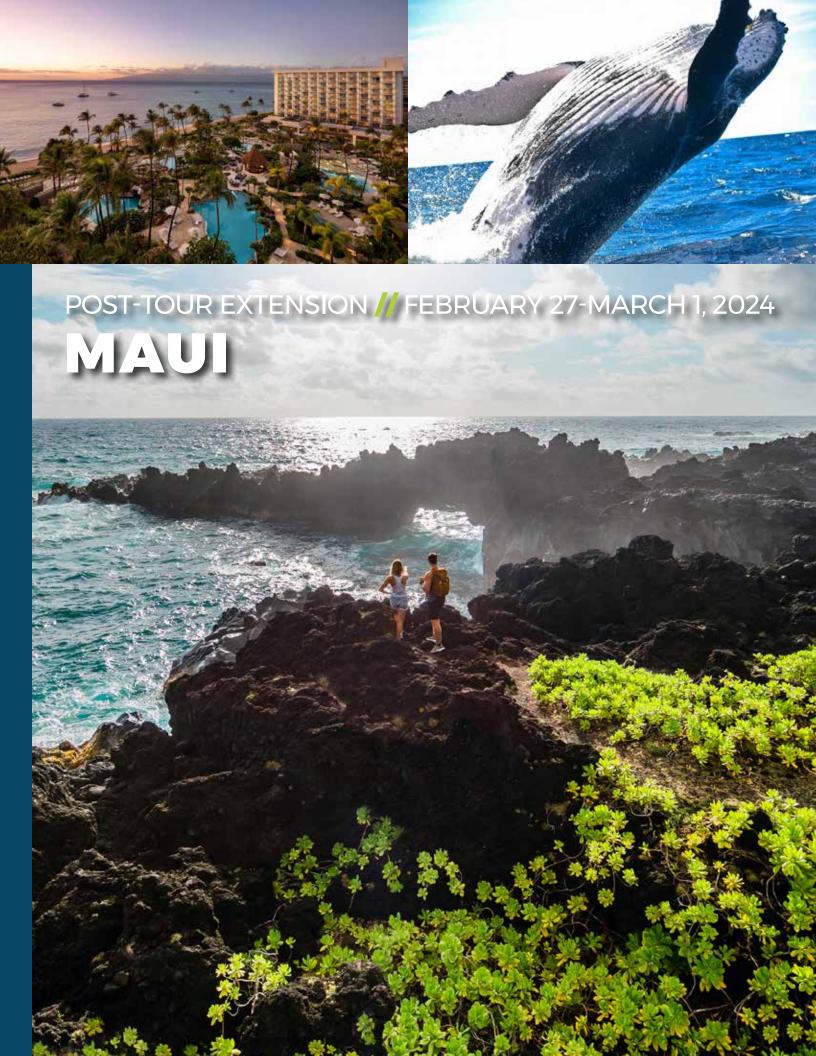
#### **HISTORIC HONOLULU & PEARL HARBOR TOUR**

This unforgettable tour begins with a narrated tour of downtown Honolulu, where you will see the impressive state buildings and learn about 'Iolani Palace (the only royal palace on American soil), as well as visit the majestic statue of King Kamehameha (the great Hawaiian warrior-king who united the Islands), and the Hawai'i Capitol. Continue to the historic National Memorial Cemetery of the Pacific at Punchbowl, a historical landmark where we honor the many men and women who served in the Armed Forces. Next you will experience a visit to the Pearl Harbor Visitors Center, the largest visitor attraction on O'ahu, to take in the many exhibits and board a Navy boat shuttle for a tour of the harbor along battleship row, with the opportunity to disembark onto the USS Arizona Memorial. The USS Arizona Memorial, built in 1962, was declared in honor and commemoration of the members of the Armed Forces of the United States who gave their lives during the attack on Pearl Harbor. The United States Navy specified the memorial to be a bridge floating above the ship. Architect and designer Alfred Preis has explained "Wherein the structure sags in the center but stands strong and vigorous at the ends, expresses initial defeat and ultimate victory. The overall effect is one of serenity." Time will be spent on the Memorial with park rangers on hand to answer questions. The assembly room features large open windows to view the surrounding Pearl Harbor and Old Glory flying above the memorial. A viewing window in the memorial's floor allows guests to overlook the sunken decks and a marble wall bears the names of all those who gave their lives on the USS Arizona.

## **PRICING**

## WAIKIKI PACKAGE // RUN-OF-OCEAN ROOM

\$1,595 per person, based on double occupancy \$2,205 per person, based on single occupancy (\$1,665 for non-cash/check payments\*) (\$2,285 for non-cash/check payments\*)



# **TOUR INCLUSIONS**

#### **MAUI**

- · Lei greeting upon arrival
- Roundtrip group transfers between the Maui Airport and your hotel
- Three nights accommodation in Run-of-House rooms at the Westin Maui Resort (upgrade to Runof-Ocean rooms available for an additional cost)
- Full breakfast daily
- Private group sunset catamaran sail including cocktails and appetizers
- · Private group whale watching excursion
- · Private farewell group dinner
- Daily shuttle service to various locations in the Ka'anapali area

- Special TCL group inclusions at the Westin Maui
  - · Welcome beverage
  - Two souvenir reusable water bottles
  - Westin Maui beach bag
  - · Language lessons
  - Hula lessons
  - · Bird handling demonstration
  - Ukulele lessons
  - · Lei making workshop
  - Outrigger Canoe Experience
  - · Coconut weaving workshop

# **ACCOMMODATIONS**

#### **WESTIN MAUI RESORT & SPA**

Experience the essence of Hawai'i at this beautiful Maui hotel. Westin Maui is set in one of the world's most desirable places mere steps from the stunning Pacific Ocean and against verdant volcanic mountains, with countless opportunities for adventure and rejuvenation. Get a taste of delicious local cuisine at one of their five on-site dining options, featuring outdoor seating and scenic atmospheres. Take advantage of an abundance of on-property activities or take the hotel shuttle to nearby West Maui attractions. With three miles of sandy beach, refreshing pools, and the award-winning Heavenly Spa® by Westin, get ready for an invigorating stay.

## **TOUR HIGHLIGHTS**

#### PRIVATE GROUP SUNSET COCKTAIL SAIL

Relax and enjoy a delicious assortment of pupus while sipping a beverage as you embrace the unbeatable Maui sunset and breathtaking West Maui coastal views. On this 2-hour relaxing sunset cruise, you will enjoy the thrill of sailing between the islands of Maui, Molokai and Lanai.

#### PRIVATE GROUP WHALE WATCHING EXCURSION

Learn firsthand what it is like to be a whale researcher during this special offering with Pacific Whale Foundation's marine biologists out of Lahaina Harbor. This unique adventure includes a 2-hour whale watch with our Certified Marine Naturalist. This experience offers the opportunity to interact with our naturalists onboard to gain a better understanding about these giants of the sea, as well as how and what data collection our researchers are gathering. Our naturalists will provide you with expert commentary about humpback whales and the various behaviors being exhibited by these amazing giants during your tour. Every tour is different and amazing, so come out with us on this unique adventure.

## **PRICING**

## MAUI PACKAGE // RUN-OF-HOUSE ROOM

\$2,395 per person, based on double occupancy \$3,445 per person, based on single occupancy (\$2,480 for non-cash/check payments\*) (\$3,565 for non-cash/check payments\*)

## MAUI PACKAGE // UPGRADE TO RUN-OF-OCEAN ROOM

\$2,645 per person, based on double occupancy \$3,945 per person, based on single occupancy (\$2,740 for non-cash/check payments\*) (\$4,080 for non-cash/check payments\*)

## **TOUR TERMS + CONDITIONS**

#### **GROUP AIRFARE**

Special group airfare, including interisland flights, will be available approximately 330 days prior to departure. Details will be provided as soon as they are available.

#### **PAYMENT SCHEDULE**

Deposit: Due at time of booking

\$1,000 per person at time of booking for the Big Island

\$500 per person at time of booking for Waikiki \$500 per person at time of booking for Maui

2nd Deposit: Due August 15, 2023

\$1,000 per person for the Big Island

\$500 per person for Waikiki \$500 per person for Maui

Final Payment: Due by November 10, 2023

#### **CANCELLATION POLICY**

From 1st deposit through March 31, 2023:

No penalty for cancellation

From April 1, 2023 through June 16, 2023:

50% penalty of deposits paid

From June 17, 2023 through August 14, 2023:

100% penalty of deposits paid

From August 15, 2023 through November 9, 2023:

100% penalty of deposits paid

From November 9, 2023 through departure date:

No Refund

Cancellations must be received in writing and are effective upon

receipt in our office.

Trip cancellation insurance is available and is strongly recommended.

Ask for details.

For more information or to reserve your spot, visit: carrouseltravel.com/tclhawaii

Or contact Carrousel Travel:

612.866.2503 | 800.800.6508 | TCL@carrouseltravel.com





